Date

Monday, 28/04/2008 8:13:34 AM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: BUSHING

: D2652

: N/A

: D2652 REV A

: 10/05/2008

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 38815 : 10725

P.O. Number

Previous Run

Written By

This Issue

28/04/2008

S.O. No. :

Type

: NC

Prsht Rev. : // First Issue

: 38745

Checked & Approved By

Comment

: Est Rev:B 02.06.13 Now machined in house.

: MACHINED PARTS

400 Um: Each Qty:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M303R0500 1.0

303 Round Bar 0.500"



Comment: Qty.: 0.0578 f(s)/Unit Total :

23.1000 f(s)

Material:303 ss .500" Round Bar

(M303R0500)

Batch: M 106996

HARDINGE 2.0



Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AP DWG REV:

2-DEBURR AS REQUIRED

400

3.0





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

400

400

SECOND CHECK

Comment: SECOND CHECK



PACKAGING 1 5.0

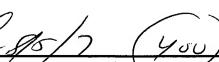
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	ATE STEP		PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		,								
		÷								
		2			1 1		1	<u> </u>	1	

Part No:	_PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
§ ?		Description of NC		Corrective Action Section B		Verification	Approval	Annroyal		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
		3.								
	,					9				
		4								
		**************************************						4		

NOTE: Date & initial all entries

Date: .

Monday, 28/04/2008 8:13:34 AM

Customer: CU-DAR001 Dart Helicopters Services

User:

Julie Lecocq

Process Sheet

Drawing Name: BUSHING

Job Number: 38815

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/08/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
D. AM										

Part No:	PAR #:	Fault Category:	NCR: Yes N	o DQA :	Date:
			QA: N/0	Closed:	Date:

NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B			Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto
			(.)					
		· ·				·		
								*

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38815
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

		X First Artic	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
0.600	+/-0.010	0.599	V,				
0.060	+/-0.005	.058	J				
Ø0.305	-0.002/+0.000	Ø.30#	J			····	
Ø0.191	+0.005/-0.000	0.191	J,	·			
Ø0.500	+/-0.010	& noel	J,				
0.030 x 20°	+/-0.010	0.030×20°	1		-		
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	<u> </u>	Andie d L			Notative Assess	val.	NI/A
easured by: Date:	mont/nk	Audited by:	08/05/01	, I	rototype Appro	ate:	N/A

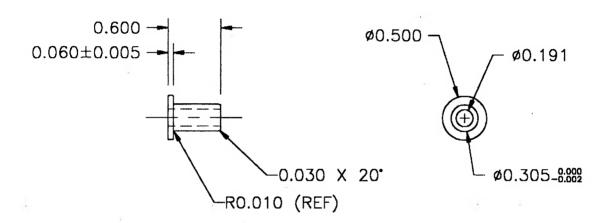
Rev	Date	Change	 Revised by	Approved
A	03.12.12	New Issue	KJ/RF	





DESIGN	DRAWN BY	DART AEROSPACE USA FAIRCHILD INTERNATIONAL AIRPORT,		C.	7
CHECKED	APPROVED PIDY	DRAWING NO. D2652	SHEET 1	REV. OF	^
DATE		TITLE		SCAL	E
97:03:25		BUSHING		1	:1

RELEASED



SHOP COPY
RETURN TO
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 368/5

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED